

ABSTRACT OF THE DISCLOSURE

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5 A discharge lamp electrode, a discharge lamp for
which the electrode is used, and a method for producing a
discharge lamp electrode with increased productivity are
disclosed. With the disclosed discharge lamp electrode,
deformations in its end portion are suppressed, so that the
electrode life is extended. For the discharge lamp
electrode 106, tungsten wires are wound around an electrode
rod 111 in the same turning direction and form a first-layer
coil 112 and a second-layer coil 113. A tungsten wire
forming the second-layer coil 113 is wound along a spiral
valley between adjacent turns in the first-layer coil 112.

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